Panasonic

REFERENCE SPECIFICATIONS

M/S

MODEL AC Servo Motor MINAS A6V Series MQMD (23 bit absolute encoder)

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Motor Business Unit, Electromechanical Control Business Division Automotive & Industrial Systems Company, Panasonic Corporation

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2017.9.6			NEWLY ISSUED	Miyazak
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1. Motor brake specification

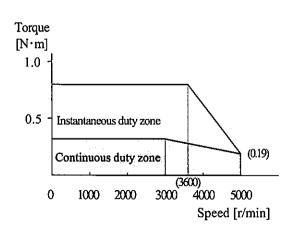
		-	Applicable motor				
Items	Units	MQMD01					
Static friction torque	N∙m	0.29 or more					
Rotary part inertia	10 ⁻⁴ kg·m ²	0.03					
Armature pull in time	ms	50 or less					
Armature release time %1	ms	15 or less					
Release voltage	DC,V	1 or more					
Excitation voltage	DC,V	24±2.4					
Excitation current	DC,A	0.29					
Allowable braking energy; 1 time each	J	137					
All allowable braking energy	J	44.1×10 ³					
Allowable angular acceleration	rad/s ²	10000					

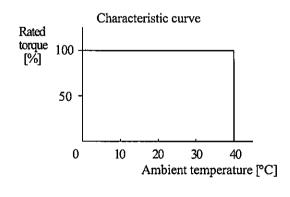
(at 20 °C)

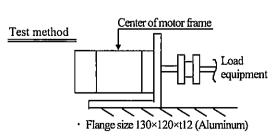
- X1 By varistor (TND15G271K made by Nippon Chemi-Con Corporation.)
- (1) This brake is spring-actuated brake.
- (2) Rotary part inertia and Excitation current (at DC24 V) are representative characteristic values.
- (3) When the motor was forwarded, the brake's backlash is 2° or less.
- (4) Power supply for motor brake must be prepared by user side. (Either way of connection for polarity would be acceptable)
- (5) The above-mentioned all allowable braking energy shall be braking energy complying with the brake specification (braking energy capable of performing a suction motion in consideration of brake temperature increases).
- (6) The motor life with the repetitions of acceleration and deceleration at the above allowable angular acceleration: 10 million times.
 (The number of acceleration-deceleration cycles until brake's backlash changes rapidly)
- (7) The series connection of the protection parts such as fuses is recommended in the case of the use with varistor.
- (8) Since the brake built in the motor is used for maintenance, do not use it as a stopping device (braking) to ensure the safety of the machine.

Motor mo	odel	MQMD01CL1□ (Without brake)	MQMD01CL1□ (With brake)	
Rated output	W	100		
Rating	%	100		
Number of poles	***	8		
Rated speed	r/min	3000		
Max. speed	r/min	5000		
Rated torque	N·m	0.32	←	
Max. torque	N∙m	0.80		
Rated current	A(rms)	(8.6)	<	
Rotor inertia	×10 ⁻⁴ kg·m ²	0.070	0.095	
Electrical time constant	ms	(1.9)	←	
Mechanical time constant	ms	1.1	1.4	
Power rate	kW/s	14.5	10.6	
Momentary max. current	А(о-р)	(30.4)		
Demagnetization current	A(o-p)	45.6		
Voltage constant per phase	×10 ⁻³ V(rms)/min ⁻¹	1.4 ±10 %		
Excitation voltage constant	×10 ⁻³ V(o-p)/min ⁻¹	2.9 ±10 %	←	
Torque constant	N·m/A(rms)	0.040 ±10 %		
	N·m/A(o-p)	0.028 ±10 %		
Phase resistance	Ω	0.080 ±7 %	←	
Phase inductance	mH	(0.15)	←	* Center value
Thermal class		130(B)		
Vibration class		V-15	←	
Paint color		Without paint	←	Plastic part :Gray
Mass	kg	0.54	0.79	
Structure		Totally-enclosed self-cooled type	· · · · · ·	Without oil seal
Supply voltage	V _{DC}	24	———	

- This specification is guaranteed after combining and adjusting with the servo driver. (Representative value at 20 °C)
- Rated torque is the result that have been considered dispersions of motor specification under our measurement method.
- Set the temperature of center of motor frame to 70 °C or less. (When ambient temperature is 40 °C)
- Speed Torque characteristic (Representative value)
 Servo driver power supply voltage: at DC24 V

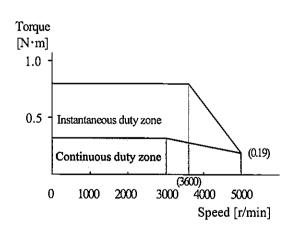


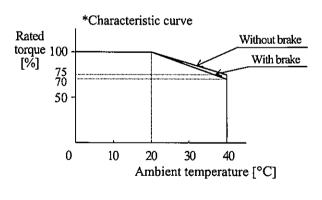


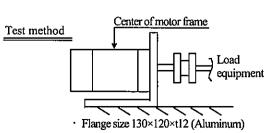


Motor model		MQMD01CL1□	MQMD01CL1□	
		(Without brake)	(With brake)	
Rated output	W	100		
Rating	%	(*100)	←	* refer to the
Number of poles	_	8	←	characteristic
Rated speed	r/min	3000	←	curve below
Max. speed	r/min	5000		
Rated torque	N·m	0.32	←	
Max. torque	N∙m	0.80	←	
Rated current	A(rms)	(8.6)		
Rotor inertia	$\times 10^{-4} \mathrm{kg} \cdot \mathrm{m}^2$	0.070	0.095	
Electrical time constant	ms	(1.9)	←	
Mechanical time constant	ms	1.1	1.4	
Power rate	kW/s	14.5	10.6	
Momentary max. current	A(o-p)	(30.4)		
Demagnetization current	A(o-p)	45.6		
Voltage constant per phase	×10 ⁻³ V(rms)/min ⁻¹	1.4 ±10 %	←	
Excitation voltage constant	×10 ⁻³ V(o-p)/min ⁻¹	2.9 ±10 %		·
Torque constant	N·m/A(rms)	0.040 ±10 %	←	
	N·m/A(o-p)	0.028 ±10 %	-	
Phase resistance	Ω	0.080 ±7 %		
Phase inductance	mH	(0.15)		* Center value
Thermal class		130(B)		
Vibration class		V-15	←	
Paint color		Without paint	←	Plastic part :Gray
Mass	kg	0.54	0.79	1
Structure		Totally-enclosed self-cooled type		With oil seal
Supply voltage	V _{DC}	24		

- This specification is guaranteed after combining and adjusting with the servo driver. (Representative value at 20 °C)
- Rated torque is the result that have been considered dispersions of motor specification under our measurement method.
- Set the temperature of center of frame to 70 °C or less. (When ambient temperature is 40 °C)
- Speed Torque characteristic (Representative value)
 Servo driver power supply voltage: at DC24 V

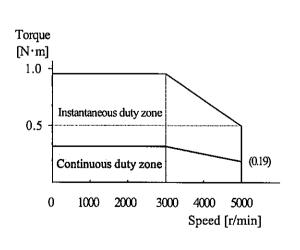


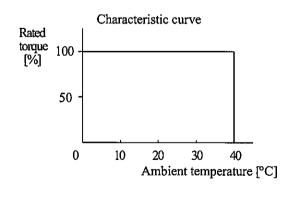


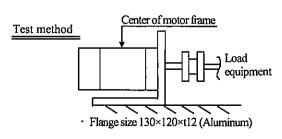


Motor model		MQMD01BL1□	MQMD01BL1□	
		(Without brake)	(With brake)	
Rated output	W	100	-	
Rating	%	100		
Number of poles		8		
Rated speed	r/min	3000		
Max. speed	r/min	5000		
Rated torque	N∙m	0.32		
Max. torque	N∙m	0.95		
Rated current	A(rms)	(4.4)		
Rotor inertia	×10 ⁻⁴ kg⋅m ²	0.070	0.095	
Electrical time constant	ms	(2.0)		
Mechanical time constant	ms	1.0	1.4	
Power rate	kW/s	14.5	10.6	
Momentary max. current	А(о-р)	(18.7)		
Demagnetization current	A(o-p)	28.0		
Voltage constant per phase	×10 ⁻³ V(rms)/min ⁻¹	2.8 ±10 %		
Excitation voltage constant	×10 ⁻³ V(o-p)/min ⁻¹	5.8 ±10 %	←	
Torque constant	N⋅m/A(rms)	0.079 ±10 %		
	N·m/A(o-p)	0.056 ±10 %	←——	
Phase resistance	Ω	0.31 ±7 %		
Phase inductance	mH	(0.61)	←	* Center value
Thermal class		130(B)		
Vibration class		V-15		
Paint color		Without paint		Plastic part :Gray
Mass	kg	0.54	0.79	
Structure		Totally-enclosed self-cooled type		Without oil seal
Supply voltage	V _{DC}	48		

- This specification is guaranteed after combining and adjusting with the servo driver. (Representative value at 20 °C)
- Rated torque is the result that have been considered dispersions of motor specification under our measurement method.
- Set the temperature of center of frame to 65 °C or less. (When ambient temperature is 40 °C)
- Speed Torque characteristic (Representative value)
 Servo driver power supply voltage: at DC48 V

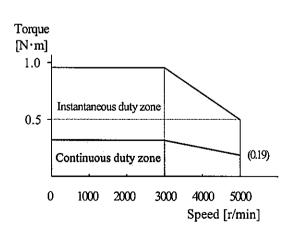


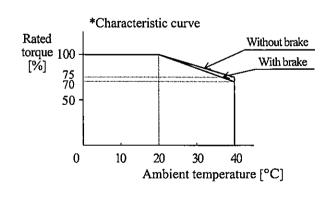


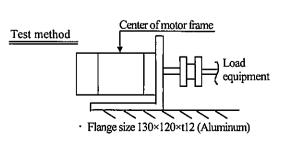


Motor mo	del	MQMD01BL1□ (Without brake)	MQMD01BL1□ (With brake)	
Rated output	ntput W		←	
Rating	%	(*100)		* refer to the
Number of poles		8		characteristic
Rated speed	r/min	3000	←	curve below
Max. speed	r/min	5000	←	
Rated torque	N∙m	0.32	←	
Max. torque	N∙m	0.95		
Rated current	A(rms)	(4.4)		
Rotor inertia	$\times 10^{-4} \mathrm{kg} \cdot \mathrm{m}^2$	0.070	0.095	
Electrical time constant	ms	(2.0)	←——	
Mechanical time constant	ms	1.0	1.4	
Power rate	kW/s	14.5	10.6	
Momentary max. current	А(о-р)	(18.7)	←	
Demagnetization current	A(o-p)	28.0	←	
Voltage constant per phase	×10 ⁻³ V(rms)/min ⁻¹	2.8 ±10 %		
Excitation voltage constant	×10 ⁻³ V(o-p)/min ⁻¹	5.8 ±10 %	←	
Torque constant	N·m/A(rms)	0.079 ±10 %		
	N·m/A(o-p)	0.056 ±10 %	←	
Phase resistance	Ω	0.31 ±7 %	←	
Phase inductance	mH	(0.61)		* Center value
Thermal class		130(B)	←	
Vibration class		V-15	←	
Paint color_		Without paint		Plastic part :Gray
Mass	kg	0.54	0.79	
Structure		Totally-enclosed self-cooled type	←	With oil seal
Supply voltage	V _{DC}	48		

- This specification is guaranteed after combining and adjusting with the servo driver. (Representative value at 20 °C)
- Rated torque is the result that have been considered dispersions of motor specification under our measurement method.
- Set the temperature of center of frame to 65 °C or less. (When ambient temperature is 40 °C)
- Speed Torque characteristic (Representative value)
 Servo driver power supply voltage: at DC48 V







Opponent connector (No belongings) Motor connector (JST) Housing:F31MSF-04V-KX Contact:SF3M-41GF-M2.0N Detector connector (AMP)
Cap :172161-1
Socket:170361-3(Gold plated)
or 170365-3(Gold plated) Motor connector (JST) Housing:F31FSS-04V-KX Detector connector (AMP) D cut Plug:172169-1 Contact:SF3F-41GF-P2.0 Pin :1-770835-0(Gold plated) / Caution Max rated current is 10 A/contact. Rotary encoder unit (23 bit absolute) Motor unit 3P9/h9 Contact No. Color Signal Color Signal Shield Black 57.1 25 Sky blue Violet 4 Green/Yellow M3 Depth 6 41.7 15، 4 With key and tap Black (14) □60 Detector lead wire Motor lead wire (29)Multicore shielded wire (36) (30) 4-04.5 Ø 8h6 1.5 or more boss position (Only for oil seal type)

Voltage (v)	Speed (r/min)	Output (W)	
DC24	3000	100	
DC48	Î	1	
	(v) DC24	(v) Speed (r/min) DC24 3000	

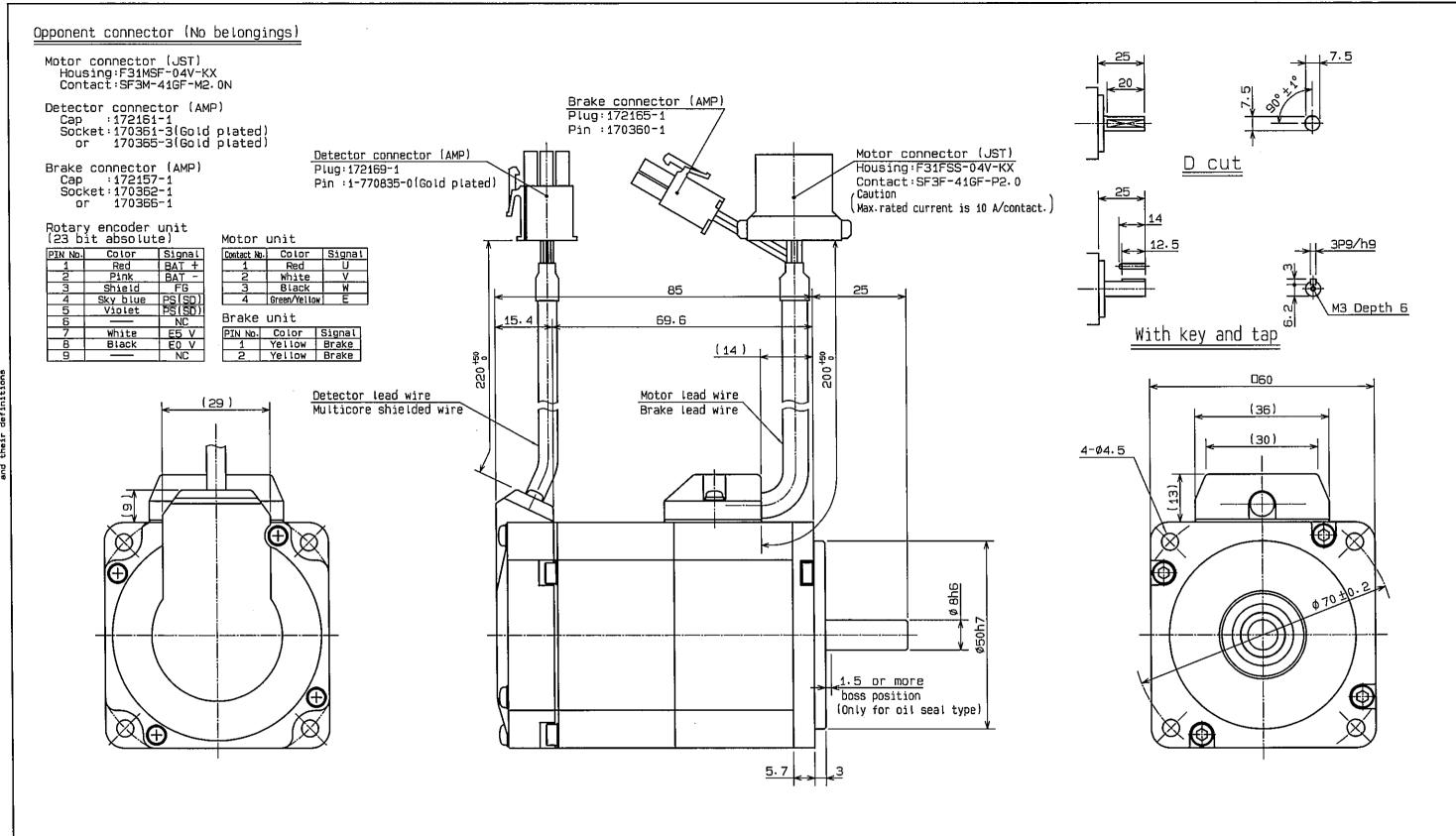
₩ □ shows motor structure

Shaft structure					
Straight	D cut	With key and tap			
Α	Ν	S			
С	Q	υ			
		Shaft stro Straight D cut A N C Q			

	assembli										Tool
Assi	ociation	Sta	andard	(MAS	3402-	1981). 🗆	(TIR	value)	

- ·Shaft end runout: 0.03 (shaft exit middle)
- ·Squareness of flange face to shaft: 0.08 (Ø70)
- ·Eccentricity of flange fitting outside diameter to shaft: 0.06 (middle of spigot)
- 2. For flange mounting bolts, use hexagonal socket head bolts.

Scale	Panasonic Corporation Agreement) (a al a l	MQMD010L10, 060	
	→ ☐ 3rd Angle System Unit:mm			Model			
1 . 1					Name	OUTLINE DRAWING (WITHOUT BRAKE)	
Designed	Drawn	Checked	Checked	Checked	1Valle	OUTETIVE DIVANTING (MITHOUT BIVAN	
MIYAZAKI	MIYAZAKI	Nishio		Kira	No-	SX-DSV0329301	
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Mode l	Voltage (V)	Rated Speed (r/min)	Output (W)
MQMD01CL1D	DC24	3000	100
MQMD01BL10	DC48	↑	1

Oil seal	Shaft structure				
oli seai	Straight	D cut	With key and tap		
Without	Mithout B		Т		
With	D	R	V		

NOTE 1. The assembling precision conforms to the Japan Machine Tool Association Standard (MAS402-1981). (TIR value)

·Shaft end runout: 0.03 (shaft exit middle)

·Squareness of flange face to shaft: 0.08 (\$\phi70)

·Eccentricity of flange fitting outside diameter to shaft: 0.06 (middle of spigot)

2. For flange mounting bolts, use hexagonal socket head bolts.

Scale	Panasonic Corporation		Agreement	Model	MQMD010L10 060		
	3rd Angle System Unit:mm						
1 1 1				OUT: THE BRANTAGE (MITTH BRANE)			
Desired	<u> </u>	d	at 1 1	Ob a straid	Name	OUTLINE DRAWING (WITH BRAKE)	
Designed	Drawn	Checked	<u>Checked</u>	Checked			
MIYAZAKI	MIYAZAKI	Nishio		Kira	No.	SX-DSV0329302	
2018/02/21	2018/02/21	2018/2/21	•	2018/2/21	' "	- 17	